

**OVERVIEW TECHNICAL DATA**

# DOTHERM® 1100 HD

<b>Product description</b>	Engineered composite material made of calcium silicate
<b>Standard color</b>	white
<b>Main applications</b>	Electrical and thermal insulation parts for machine engineering and process industry
<b>Delivery program</b>	Sheets, panels and highly precise machined parts and finished components

## Physical characteristics

Properties	Test Standard	Unit	Typical value
Specific density	ISO 1183	g/cm <sup>3</sup>	1,2
Water absorption	ISO 62	%	-

## Thermal characteristics

Properties	Test Standard	Unit	Typical value
Operating temperature, continuous	-	°C	1100
Coeff. of linear thermal expansion	DIN 51045	10 <sup>-6</sup> x K <sup>-1</sup>	6,5
Shrinkage at operating temperature	after 12 h	%	0,1
Thermal conductivity	DIN 52612	W/mK	0,28

## Mechanical characteristics

Properties	Test Standard	Unit	Typical value
Compressive strength at 23 °C	ISO 604	N/mm <sup>2</sup>	11
Flexural strength at 23 °C	ISO 178	N/mm <sup>2</sup>	6

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The standard values shown in this data sheet are measured by standard test methods. Depending on operation terms and dimensions the material properties can differ from these values.

Please contact our applications and sales engineers to clarify the suitability of the material for your application.